



# Automation of Solid Phase Extraction following EPA Method 533



**Ian Wan** | Product Manager  
ian\_wan@promochrom.com  
PromoChrom Technologies

## PFAS SPE Methods

Matrices	Methods
Drinking Water	<b>EPA Method 537.1</b> 18 compounds <b>EPA Method 533</b> 25 compounds
Non-Potable Water	<b>DoD QSM Table B-15</b> <b>Proprietary Methods</b> >40 compounds <b>ISO 21675 (water)</b> >30 compounds
Solids/Tissues/Soil	<b>SPE Clean Up</b> > 40 compounds



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# Significance of EPA Method 533

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## 1. UCMR 5

- EPA Method 537.1 + 533 (29 PFAS)
- >10,000 PWSs
- Sampling period 2023-2025
- [UCMR Lab Approval@epa.gov](mailto:UCMR_Lab_Approval@epa.gov)



# Significance of EPA Method 533

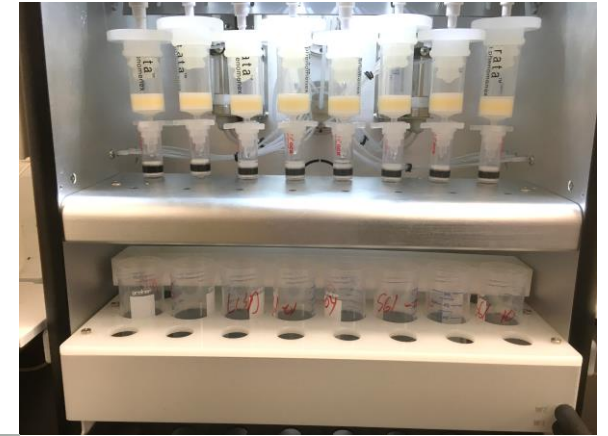
## 1. UCMR 5

- EPA Method 537.1 + 533 (29 PFAS)
- >10,000 PWSs
- Sampling period 2023-2025
- [UCMR Lab Approval@epa.gov](mailto:UCMR_Lab_Approval@epa.gov)

## 2. Similarity to many PFAS methods

- Non-drinking water methods
- Solids/Tissue/Soil extract clean up

DoD QSM 5.3  
Table B-15



Proprietary Methods

Extract cleanup



# EPA Method 533 and 537.1

- **EPA Method 533**
  - 25 compounds
  - Weak Anion Exchange
  - Isotope Dilution
- **EPA Method 537.1**
  - 18 compounds
  - Reverse Phase SPE

Both	EPA 533	EPA 537.1
PFBS	PFBA	NMeFOSAA
PFHxA	PFMPA	NEtFOSAA
PFHpA	PFPeA	PFTA
PFHxS	PFMBA	PFTTrDA
PFOA	PFEESA	
PFOS	NFDHA	
PFNA	PFPeS	
PFDA	FPHpS	
PFUnA	4:2 FTS	
PFDoA	6:2 FTS	
9 Cl-PF3ONS	8:2 FTS	
11 Cl-PF3OUdS		
HFPO-DA (GenX)		
ADONA		

# Extraction Procedure

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# Extraction Procedure

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## Conditioning

10mL MeOH  
10 mL of 0.1 M phosphate buffer  
2-3mL of 0.1 M phosphate buffer  
Fill with water

\*Do not allow  
cartridge to go dry



# Extraction Procedure

---

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10mL MeOH  
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Fill with water

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## Sample loading

250mL sample at 5mL/min

\*Do not allow  
cartridge to go dry



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Fill with water

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250mL sample at 5mL/min

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**Bottle rinsing and  
cartridge wash**

10 mL of 1 g/L ammonium acetate  
1 mL of MeOH



# Extraction Procedure

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250mL sample at 5mL/min

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Bottle rinsing and  
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10 mL of 1 g/L ammonium acetate  
1 mL of MeOH

**Cartridge drying**

5 mins



## Extraction Procedure

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Conditioning	{ 10mL MeOH 10 mL of 0.1 M phosphate buffer 2-3mL of 0.1 M phosphate buffer Fill with water	*Do not allow cartridge to go dry
Sample loading	250mL sample at 5mL/min	*Do not allow cartridge to go dry
Bottle rinsing and cartridge wash	{ 10 mL of 1 g/L ammonium acetate 1 mL of MeOH	
Cartridge drying	5 mins	
<b>Bottle rinsing and elution</b>	{ 5 mL of 2% Basic MeOH 5 mL of 2% Basic MeOH	*Drop-wise



# Evolution of SPE-03



2018



Present

↑ ↑ ↑ ↑ ↑  
Considerations  
for PFAS



# Considerations of PFAS Automation

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## 1. Size and Efficiency

- Compact footprint
- 8 samples in parallel

Valves in conventional design



Patented multi-channel valve



# Considerations of PFAS Automation

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## 1. Size and Efficiency

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## 2. PFAS Background

- Replace PTFE lines
- Replace PTFE valve rotor





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## 3. Bottle Rinsing

- Integrated rack



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- Built-in resonators



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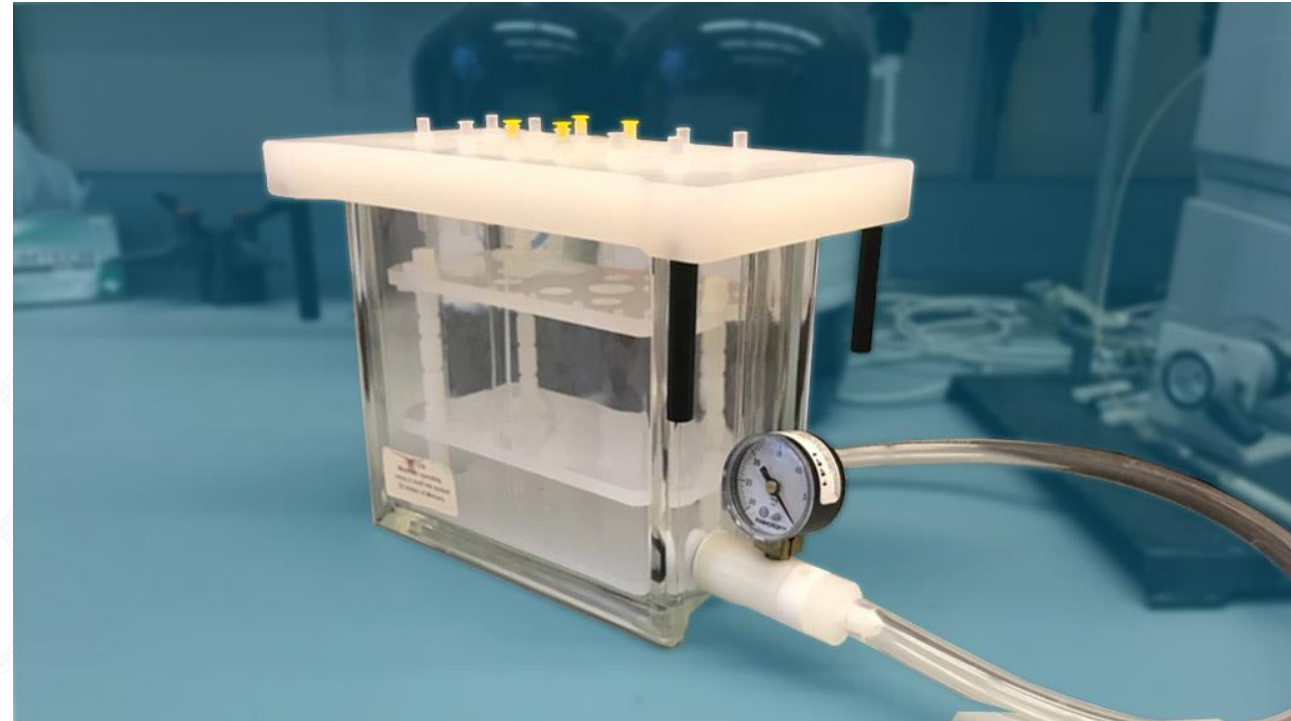
## 3. Bottle Rinsing

- Integrated rack
- Built-in resonators

## 4. Flow control

## Vacuum Manifold

- One shared vacuum source
- Non-uniform flow
- Constant supervision
- Clogs easily



# Considerations of PFAS Automation

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## 1. Size and Efficiency

- Compact footprint
- 8 samples in parallel

## 2. PFAS Background

- Replace PTFE lines
- Replace PTFE valve rotor

## 3. Bottle Rinsing

- Integrated rack
- Built-in resonators

## 4. Flow control

## SPE-03 Pumps

- Positive pressure
- Uniform flow across all samples
- Sorbent does not go dry
- Resistant to clogging



## Multi-lab Validation of 533

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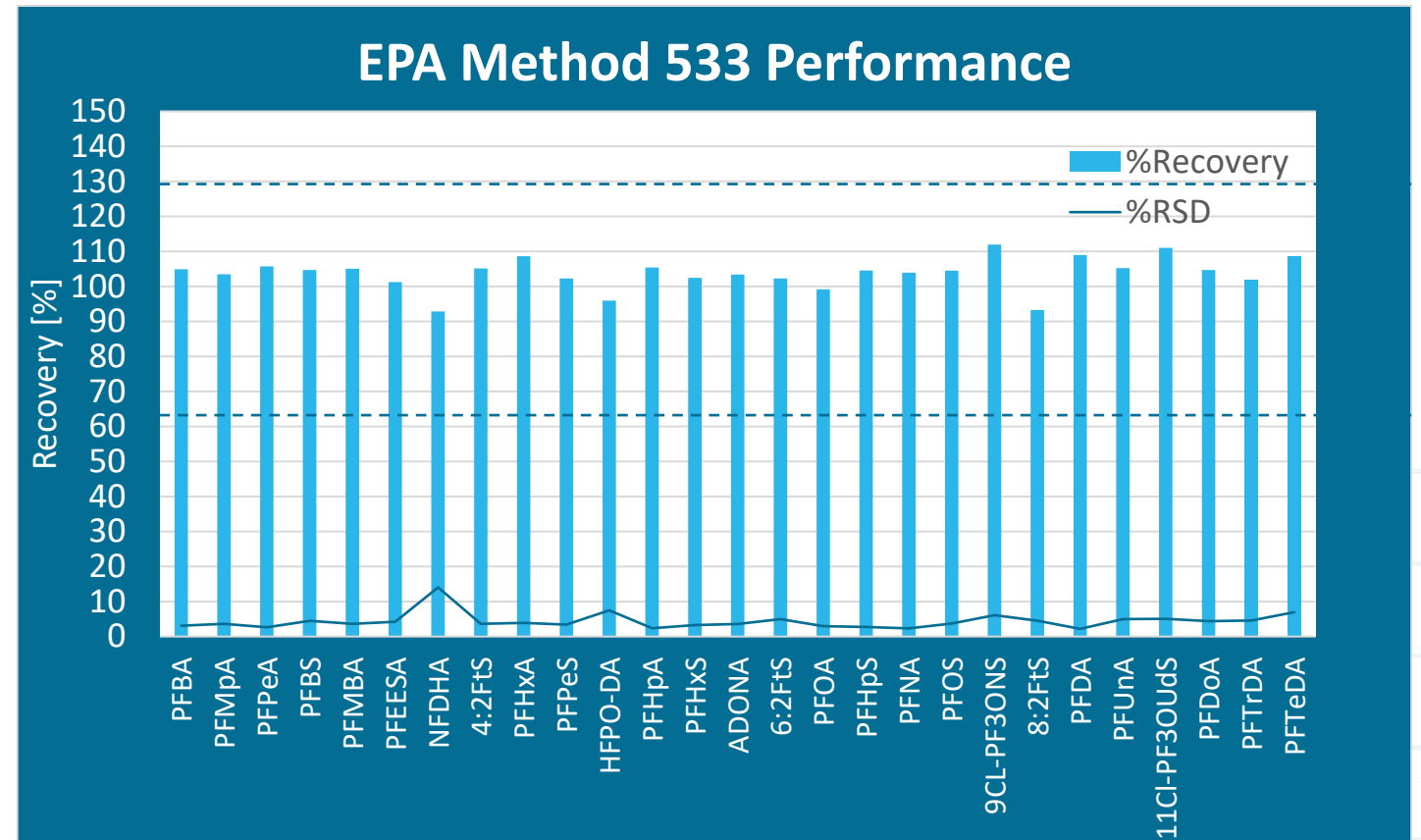
- Most of the aforementioned features validated in 2018 for EPA Method 537
- EPA Method 533 Multi-lab validation study at **Merit Labs**, Michigan, September 2019





# Multi-lab Validation of 533

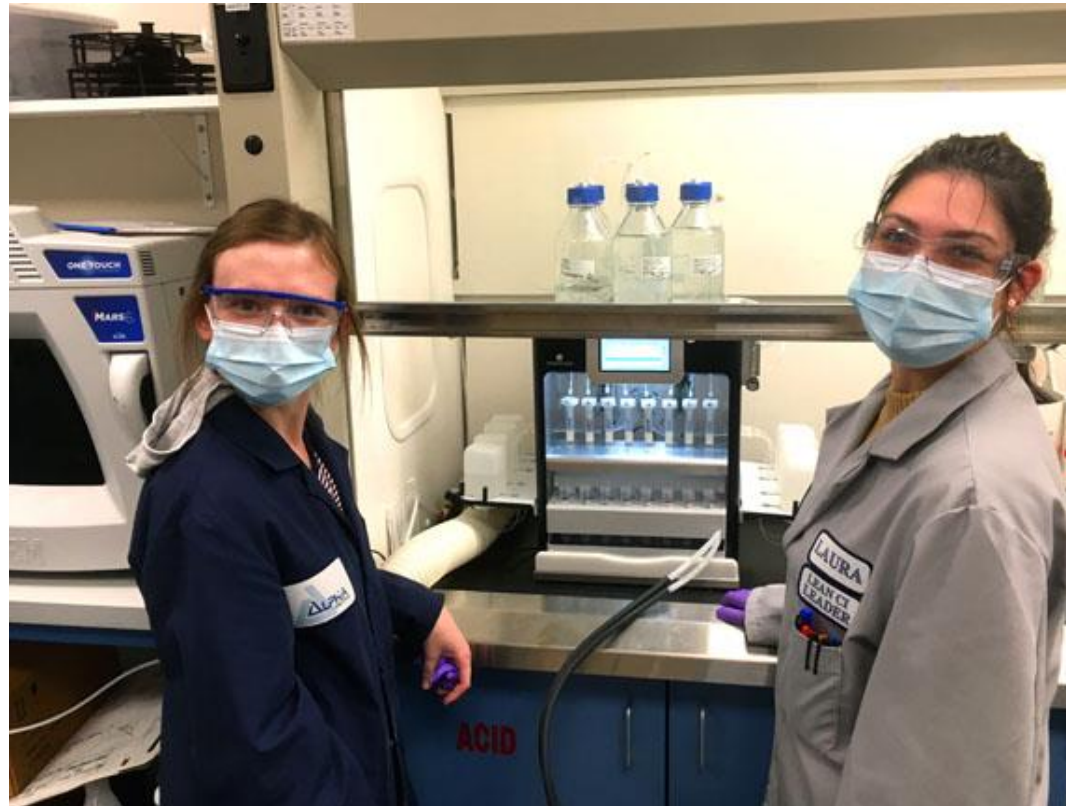
- Most of the aforementioned features validated in 2018 for EPA Method 537
- EPA Method 533 Multi-lab validation study at **Merit Labs**, Michigan, September 2019
- First look at 533 performance
  - N = 4 x 40 ppt spikes



## Data Collection

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- Field extraction data from **Alpha Analytical**, Massachusetts, March to April 2021
- Including both **SPE-03** and **manual extraction**



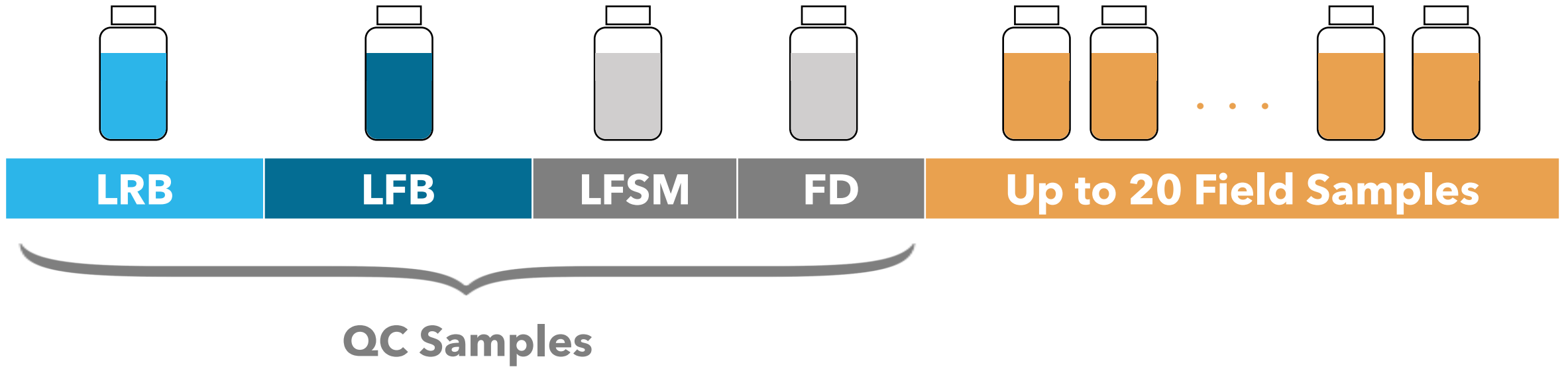
# Data Collection

- Field extraction data from **Alpha Analytical**, Massachusetts, March to April 2021
- Including both **SPE-03** and **manual extraction**
- **Materials:**
  - PromoChrom SPE-03 with MOD-004 (sample bottle rinsing) and MOD-005 (minimal-Teflon option)
  - Phenomenex Strata™-X-AW 33 µm Polymeric Weak Anion, 500 mg/6 mL SPE cartridge
  - SCIEX 4500 LC/MS/MS using ExionLC UHPLC



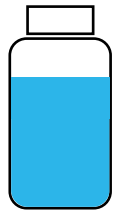
# Sample Batch

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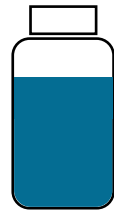


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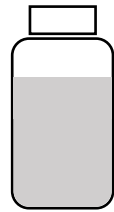
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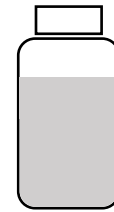
**LRB**



**LFB**



**LFSM**



**FD**



**Up to 20 Field Samples**

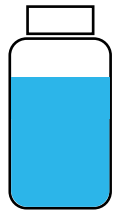
- Used for background check





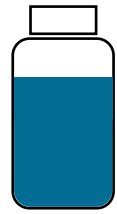
# Sample Batch

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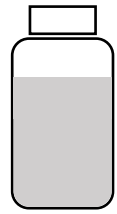
**LRB**

- Used for background check



**LFB**

- Used for recovery validation



**LFSM**



**FD**



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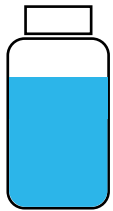
**Up to 20 Field Samples**

- Rotated between low/mid/high



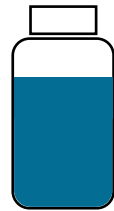
# Sample Batch

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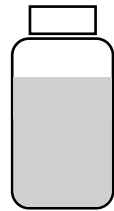
**LRB**

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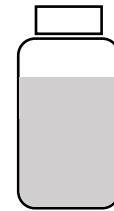


**LFB**

- Used for recovery validation
- Rotated between low/mid/high



**LFSM**



**FD**



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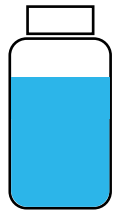
**Up to 20 Field Samples**

- Used the labeled (isotope) recoveries for assessing matrix tolerance



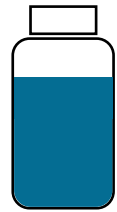
# Sample Batch

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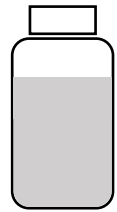
**LRB**

- Used for background check



**LFB**

- Used for recovery validation
- Rotated between low/mid/high



**LFSM**



**FD**



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**Up to 20 Field Samples**

- Used the labeled (isotope) recoveries for assessing matrix tolerance

- 15-minute cleaning cycle between extractions

## SPE-03 Method

	Action	Inlet	Flow	Volume
Conditioning	Elute W2	Solvent 1	10 mL/min	10 mL
	Elute W1	Solvent 3	10 mL/min	10 mL
	Elute W1	Solvent 3	10 mL/min	3 mL
	Elute W1	Solvent 5	10 mL/min	3 mL
Sample loading	Add Samp W1	Sample	5 mL/min	270 mL
Bottle rinsing and cartridge wash	Rinse W1	Solvent 4	5 mL/min	10 mL
	Shake	Time based		30 s
	Clean	Solvent 1	5 mL/min	1 mL
	Add Samp W2	Sample	5 mL/min	9 mL
Nitrogen drying	Blow N2	Time based		5 min
Bottle rinsing and elution	Rinse 1	Solvent 5	2 mL/min	5 mL
	Rinse 1	Solvent 5	2 mL/min	5 mL
	Shake	Time based		10 s
	Collect 1	Sample	2 mL/min	4.5 mL

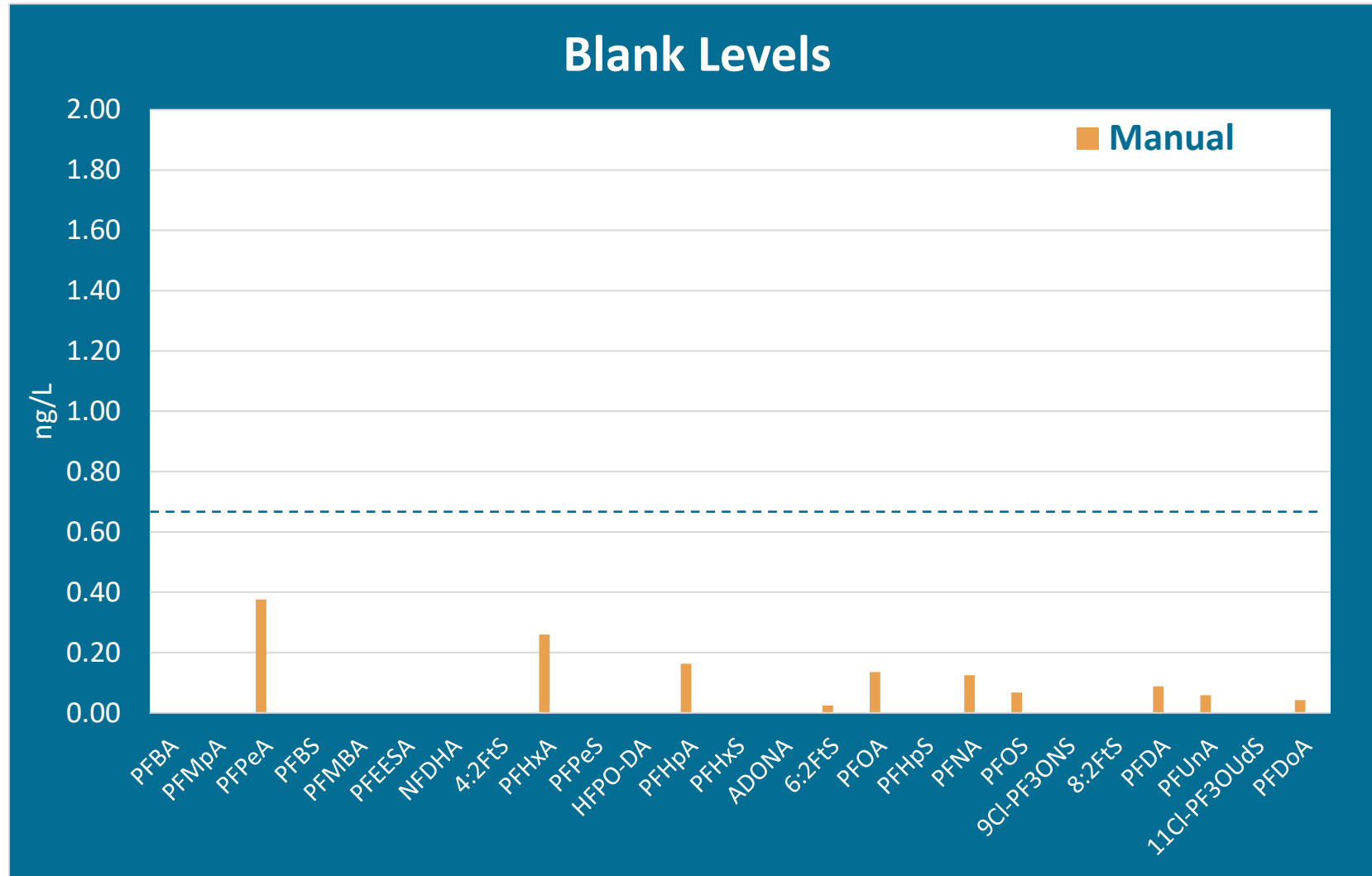
## Results – Detection Limit

Compound	Measured Concentration [ng/mL]								Std Dev	MDL [ng/L]
	#1	#2	#3	#4	#5	#6	#7	#8		
PFBA	1.00	1.00	0.97	1.16	1.00	0.98	0.83	1.00	0.10	0.29
PFMpA	1.00	1.06	0.98	1.12	1.13	1.05	1.00	0.97	0.07	0.20
PFPeA	1.00	1.44	1.37	1.44	1.32	1.26	1.42	1.36	0.07	0.20
PFBS	0.88	0.97	0.92	1.32	0.91	0.94	0.83	0.93	0.16	0.48
PFMBA	1.00	1.09	0.98	1.10	0.99	0.87	1.04	1.17	0.09	0.27
PFEESA	0.88	0.90	0.82	0.89	0.95	0.88	0.81	0.86	0.05	0.14
NFDHA	1.00	1.11	1.08	1.22	1.03	0.94	0.96	1.08	0.09	0.26
4:2FtS	0.92	0.96	0.83	0.98	1.00	0.75	1.03	0.98	0.11	0.34
PFHxA	1.00	1.05	0.95	1.27	1.07	1.21	0.98	1.04	0.13	0.39
PFPeS	0.96	0.74	1.01	0.92	1.27	0.96	0.81	1.06	0.19	0.56
HFPO-DA	1.00	1.18	1.04	0.89	0.90	0.72	0.95	1.12	0.15	0.44
PFHpA	1.00	1.05	1.06	1.14	0.86	1.14	0.94	0.90	0.11	0.34
PFHxS	0.92	1.03	0.75	0.96	1.01	0.84	0.72	0.90	0.15	0.44
ADONA	0.96	1.05	1.14	1.13	1.14	0.84	0.93	0.96	0.11	0.33
6:2FtS	0.96	0.80	1.88	1.56	1.12	1.30	1.43	1.20	0.32	0.95
PFOA	1.00	0.98	1.14	1.12	0.96	1.00	0.89	1.27	0.12	0.37
PFHpS	0.96	1.04	0.84	0.78	1.09	0.97	0.79	0.75	0.14	0.41
PFNA	1.00	1.14	1.12	0.81	1.07	1.04	1.02	1.23	0.14	0.43
PFOS	0.92	0.95	0.84	1.04	1.14	0.92	0.91	0.70	0.14	0.42
9Cl-PF3ONS	0.92	0.95	0.83	0.81	0.85	0.81	1.00	0.79	0.08	0.23
8:2FtS	0.96	0.99	0.88	1.09	1.34	1.18	0.97	1.00	0.15	0.44
PFDA	1.00	1.18	1.04	1.14	1.09	1.02	0.97	1.11	0.10	0.30
PFUnA	1.00	1.09	1.10	1.22	1.17	0.98	1.04	1.04	0.07	0.22
11Cl-PF3OUdS	0.96	0.75	0.73	0.74	0.98	0.76	0.80	0.72	0.09	0.26
PFDoA	1.00	1.22	1.09	1.12	1.11	1.05	1.00	1.07	0.07	0.22

### MDL

- 8 x 1 ng/L spikes
- All MDL < 1 ng/L
- MRL set at 2 ng/L

## Results – Background

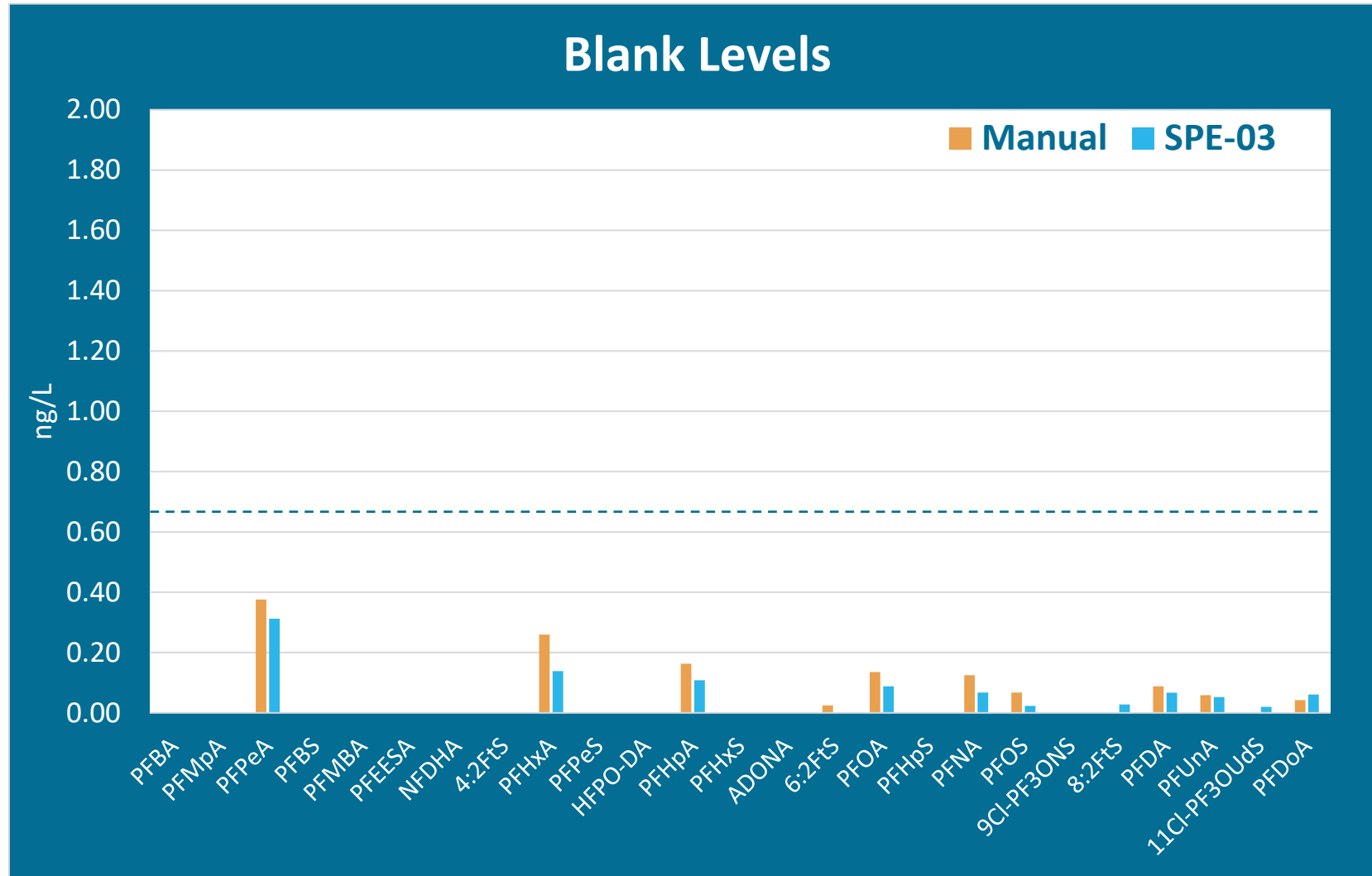


### Manual LRB Levels

- N = 7 LRBs
- MRL = 2 ng/L
- < 1/3 MRL, 0.67 ng/L



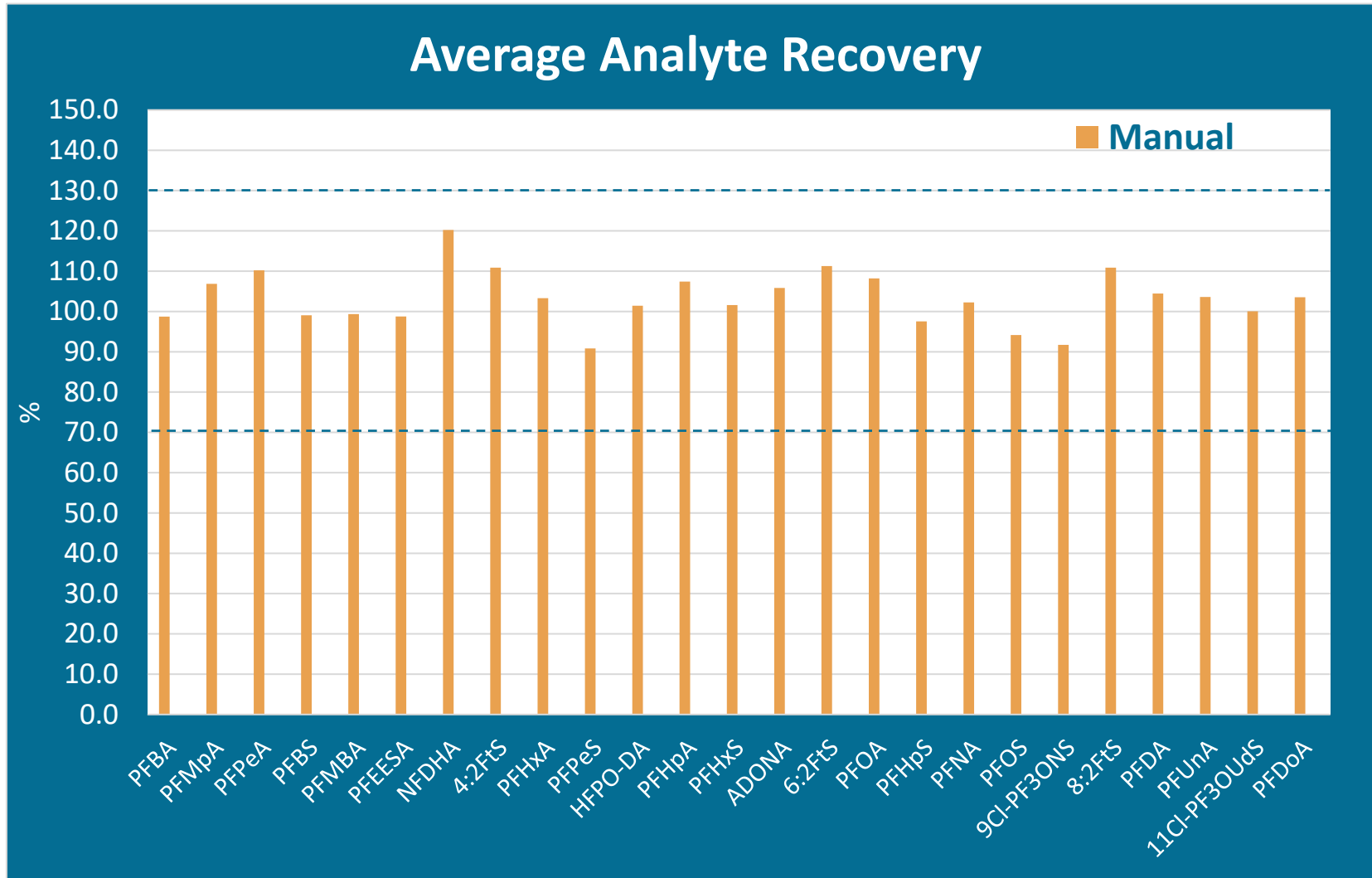
# Results – Background



## Manual and SPE-03 LRB Levels

- Similar analyte traces on both
- Contamination likely outside of extraction system

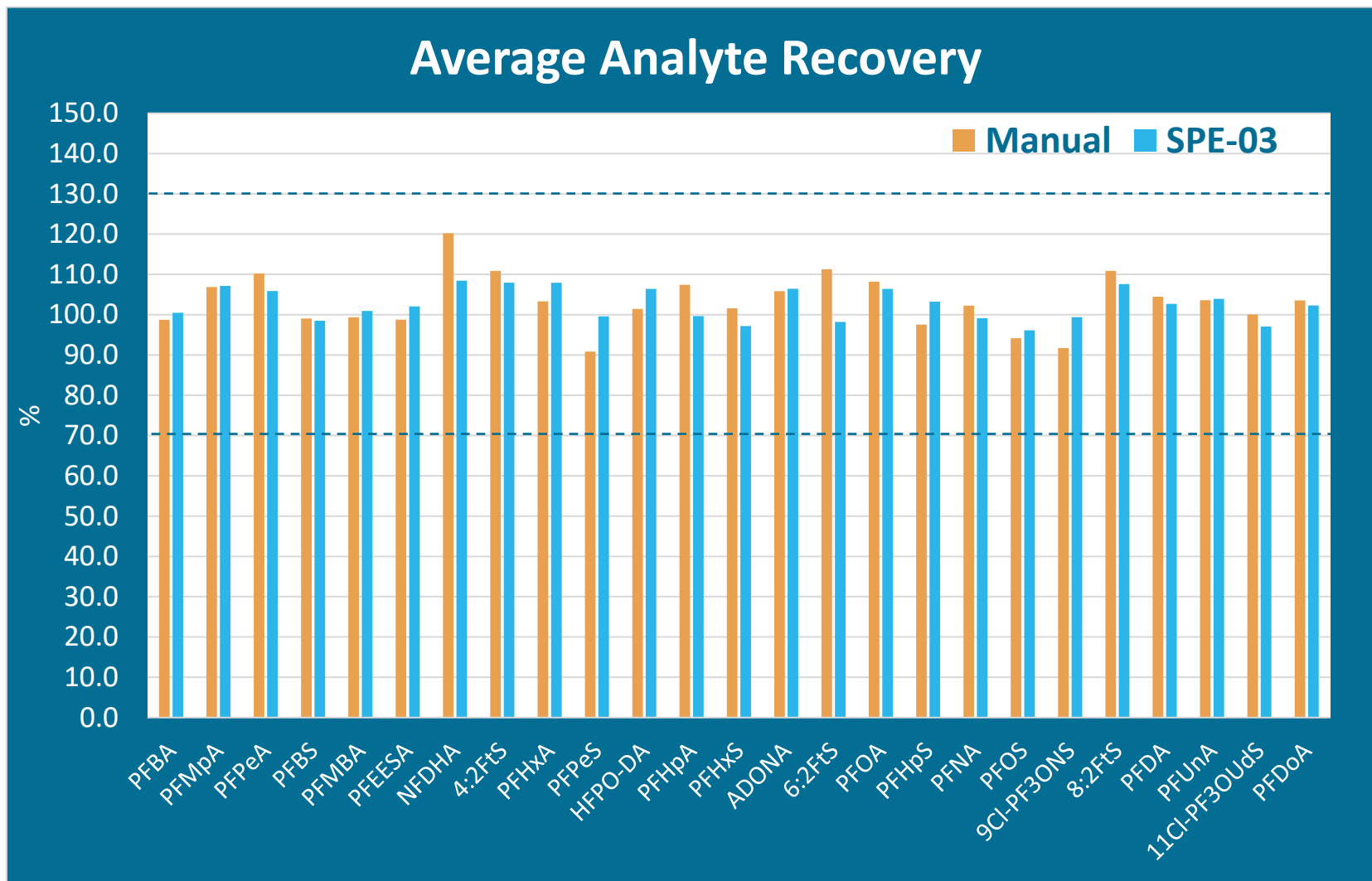
## Results – Accuracy



### Manual LFB Recovery

- N = 8 x LFBs
  - 2 low (2 ng/L)
  - 4 mid (40 ng/L)
  - 2 high (160 ng/L)
- Method requires 70% to 130%
- All recoveries within 90% to 120%

## Results – Accuracy

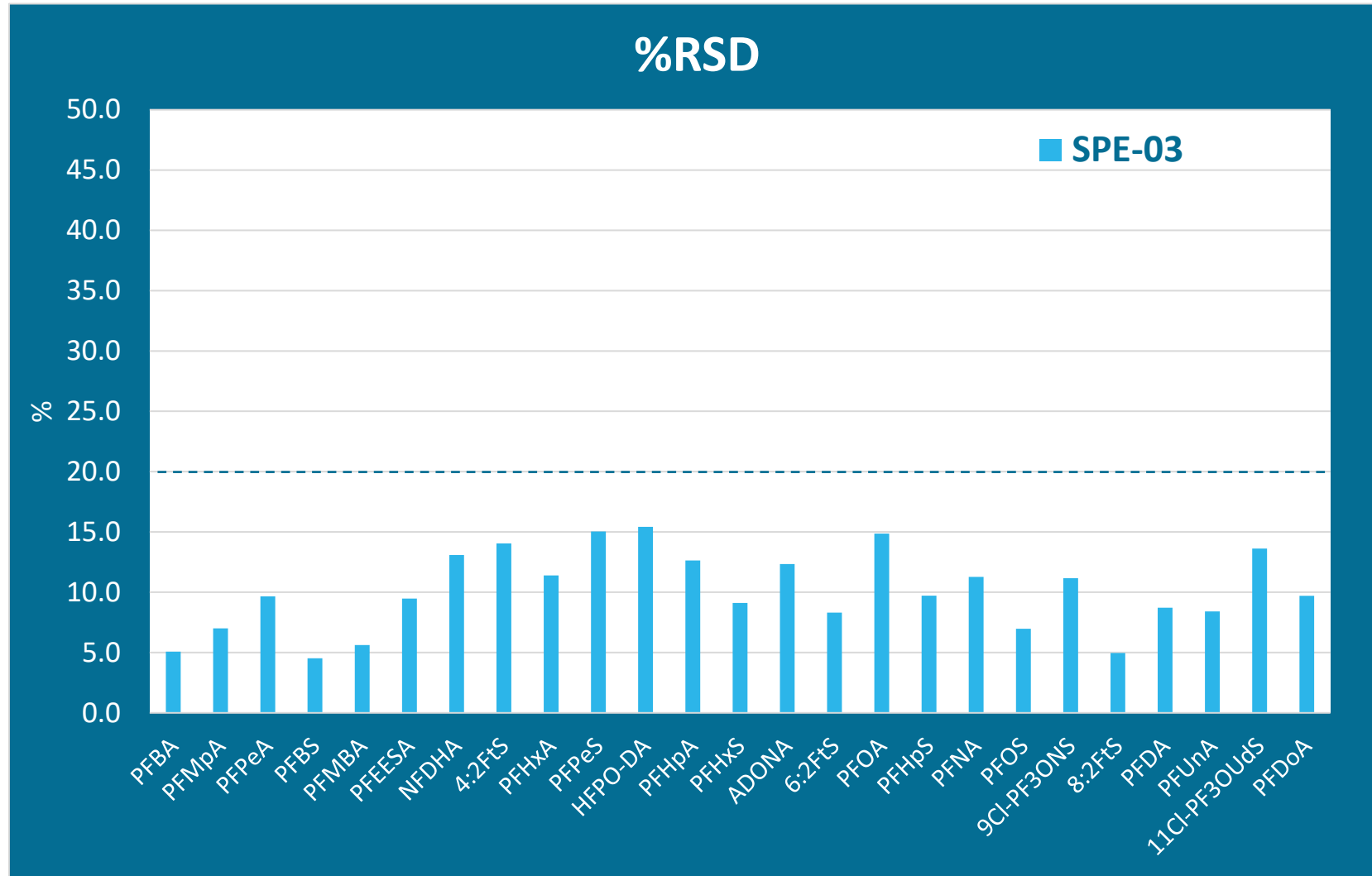


### Manual and SPE-03 LFB Recovery

- All SPE-03 recoveries within 95% to 110%
- Well within method limits

# Results – Reproducibility

## %RSD



## SPE-03 %RSD of LFBs

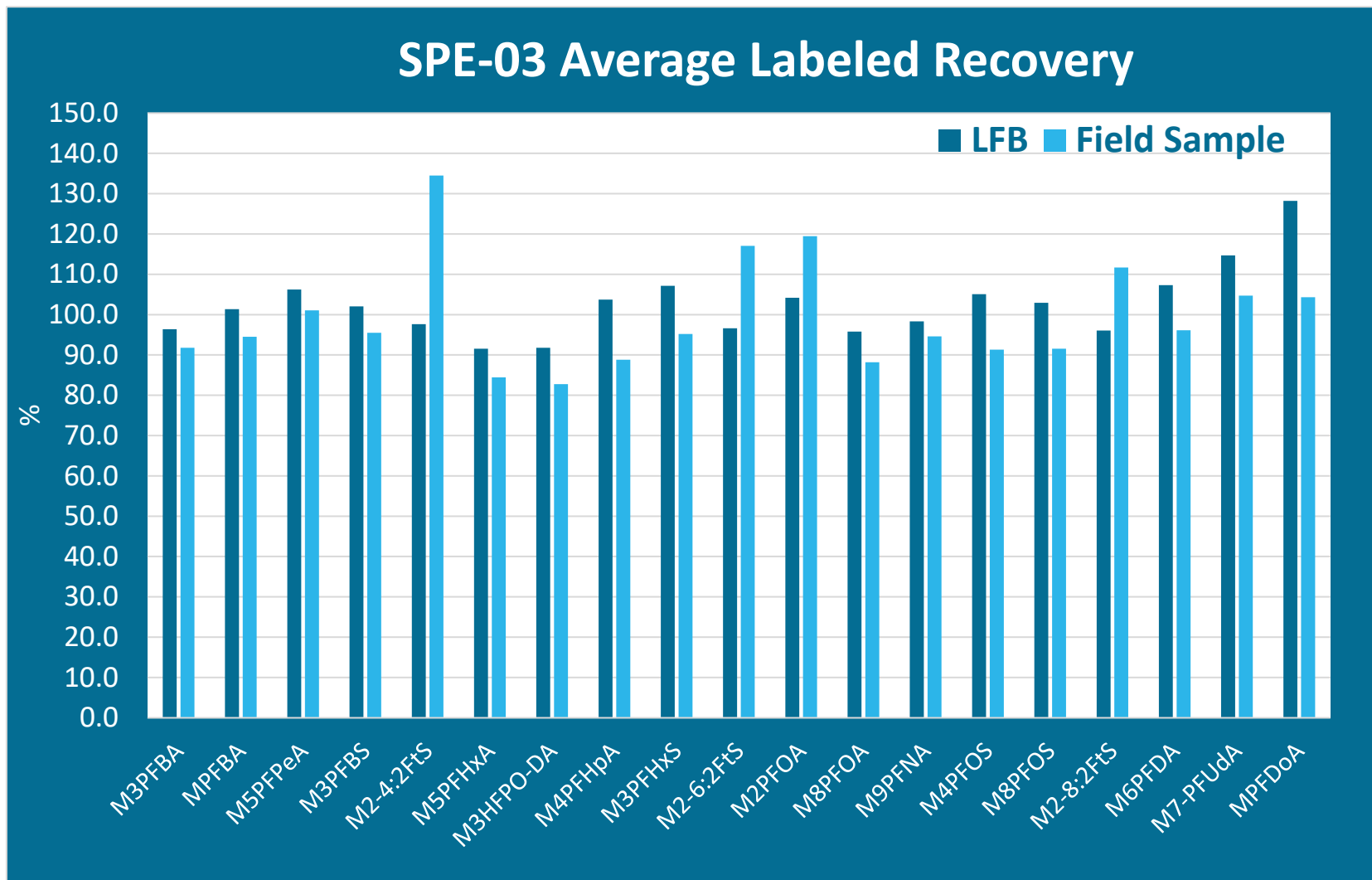
- Across different:
  - sample batches
  - dates
  - concentrations
  - extractor positions
  - lab personnel
- < ~15%

## Results – Matrix Tolerance

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## Results – Matrix Tolerance

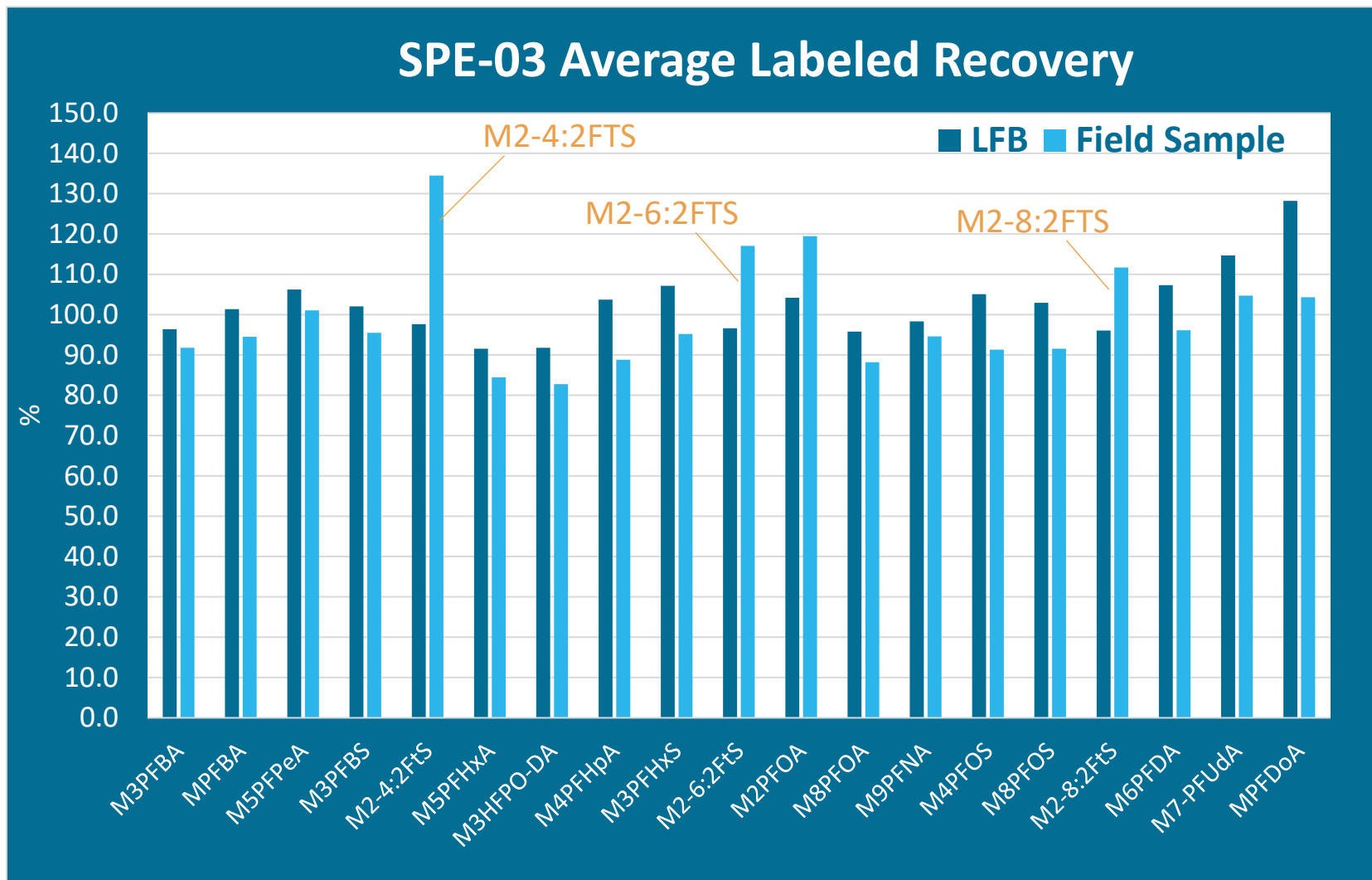


LFB vs Field Sample Labeled Recovery on SPE-03

- N = 24 field samples



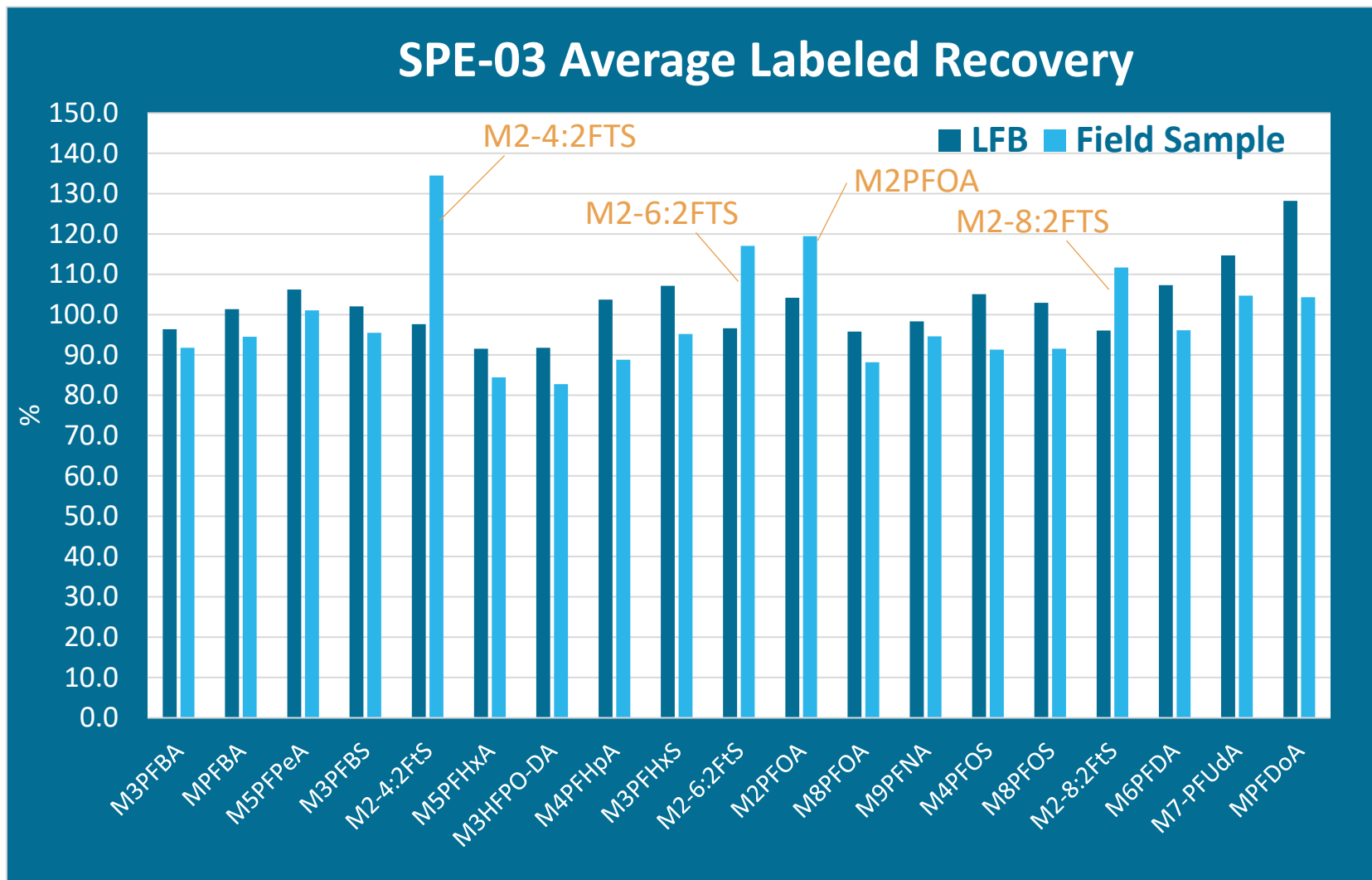
## Results – Matrix Tolerance



LFB vs Field Sample Labeled Recovery on SPE-03

- N = 24 field samples
- Matrix enhancement on FTS and M2 isotopes

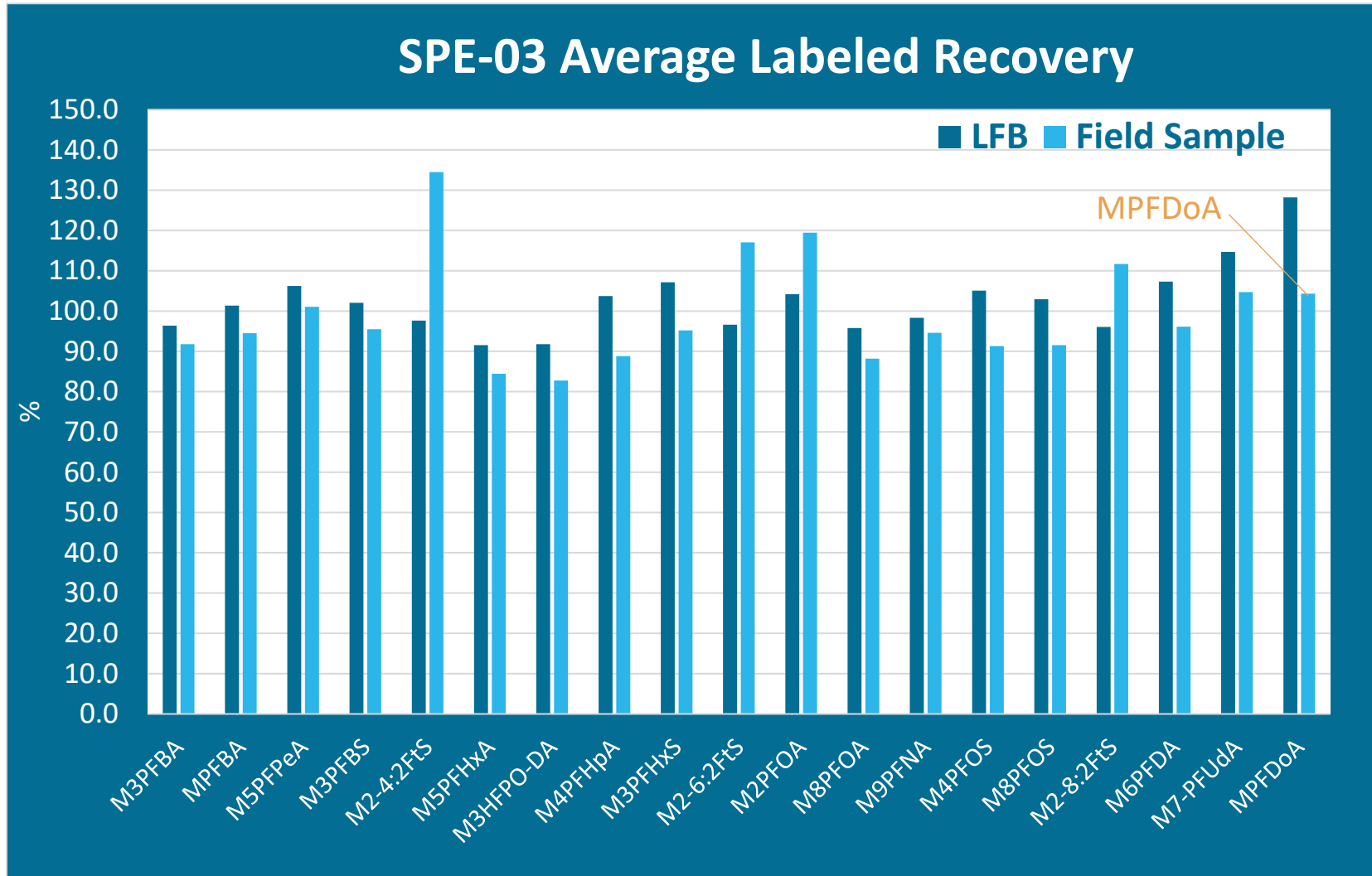
## Results – Matrix Tolerance



LFB vs Field Sample Labeled Recovery on SPE-03

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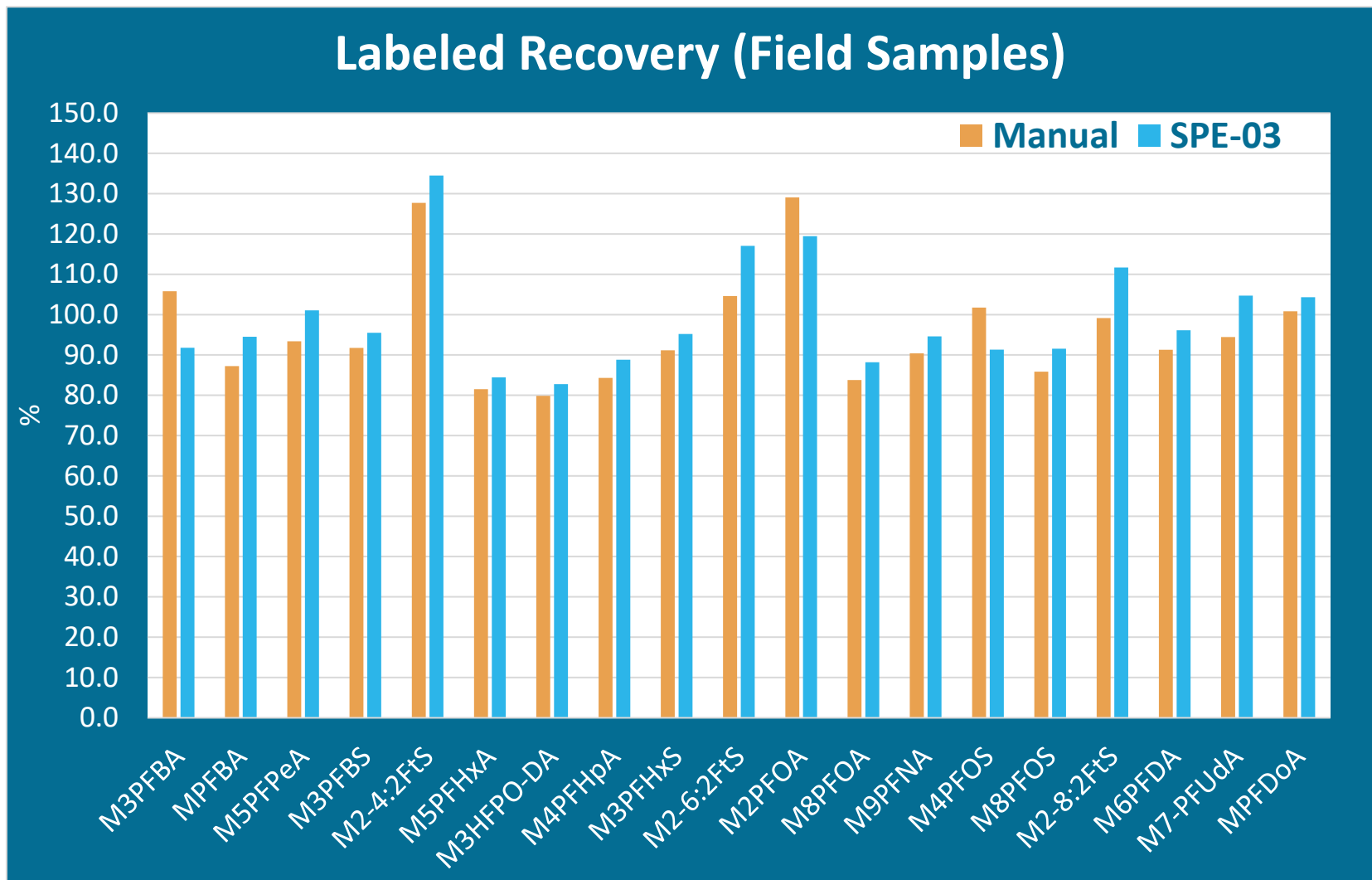
## Results – Matrix Tolerance



### LFB vs Field Sample Labeled Recovery on SPE-03

- N = 24 field samples
- Matrix enhancement on FTS and M2 isotopes
- Lower recoveries for isotopes with longer retention time, e.g. MPFDoA

## Results – Matrix Tolerance



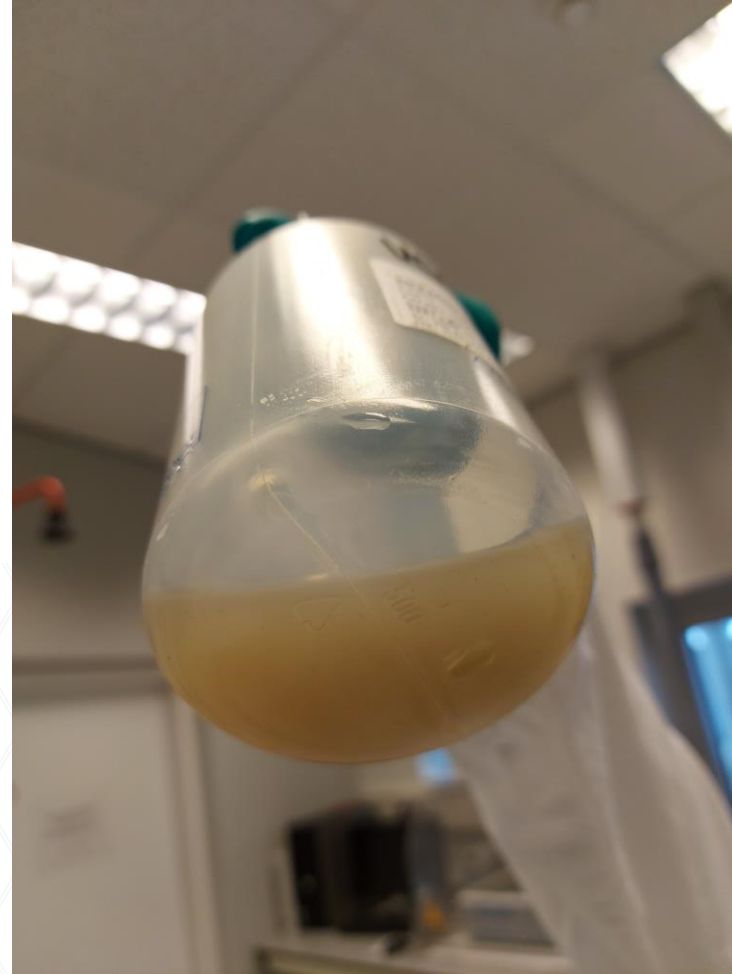
Manual vs SPE-03  
Labeled Recovery

- Similar matrix effects

## Field Sample Tolerance

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- Drinking water with particulates
- Surface/Waste water



# Field Sample Tolerance

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## 1. Inline filters

Direct Connection



High Capacity

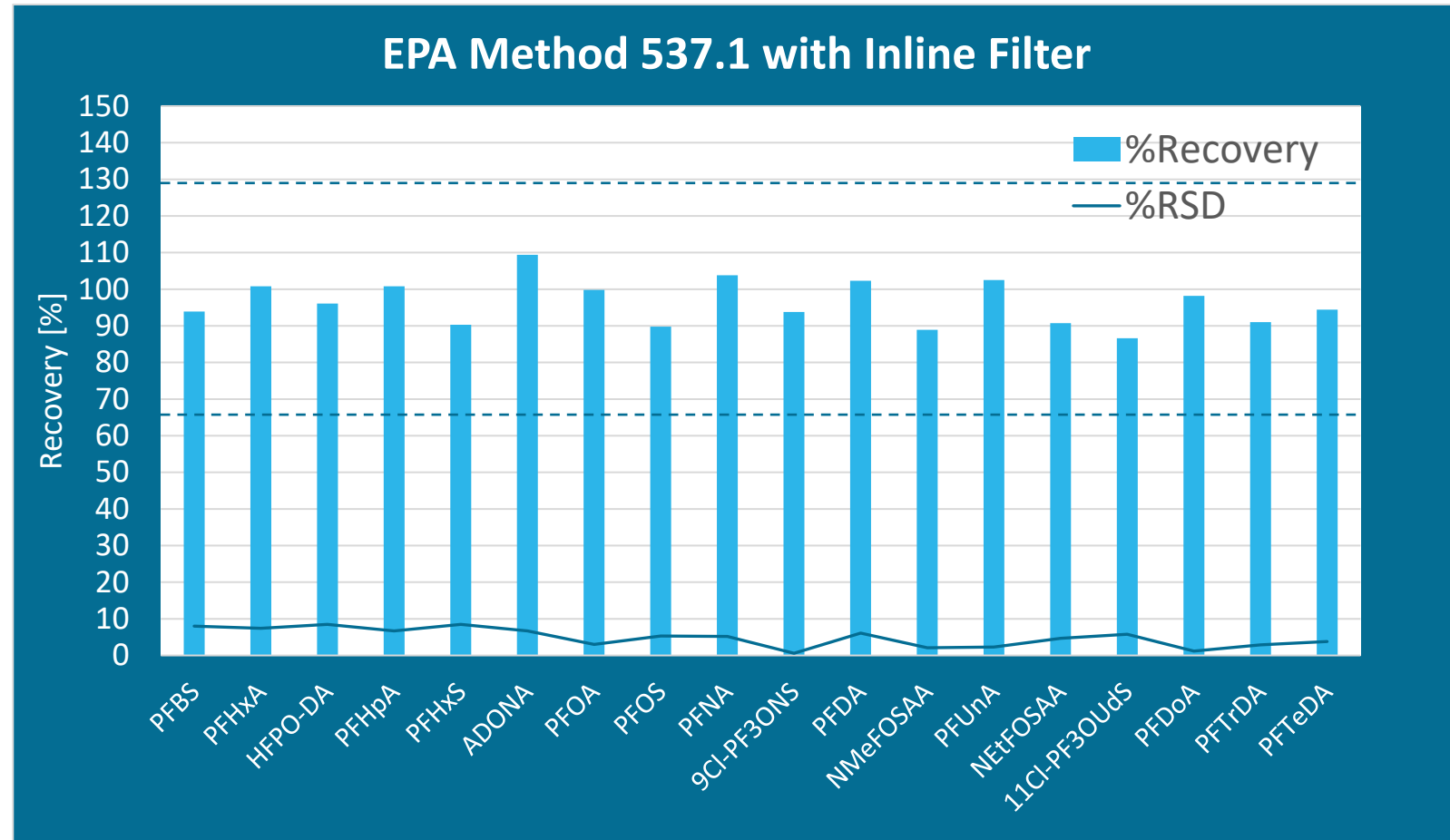




# Field Sample Tolerance

## 1. Inline filters

- EPA Method 537.1 using inline filters (OCWD)
- N = 4 x 20 ppt spikes



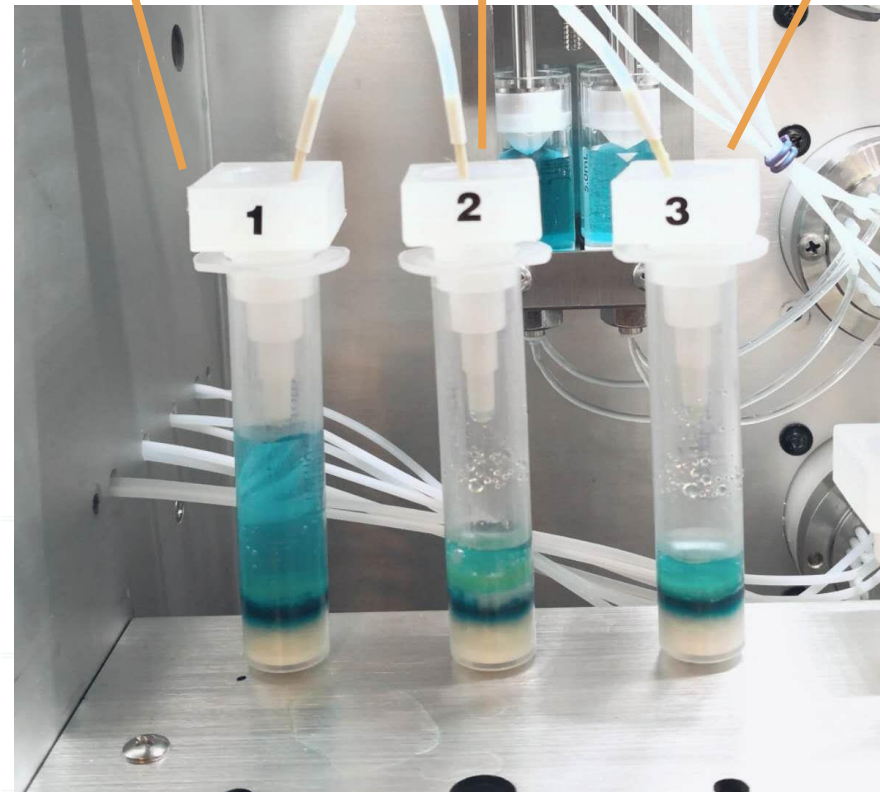
# Field Sample Tolerance

1. Inline filters
2. Anti-clogging frits

Regular cartridge

Anti-clogging frit added on top

Original frit replaced with anti-clogging frit



# Conclusion

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## 1. PFAS applications call for specific features

- Sample bottle rinsing
- High efficiency
- Clean background
- Handling particulates

## 2. Full automation with good performance can be achieved following EPA Method 533



# Acknowledgements

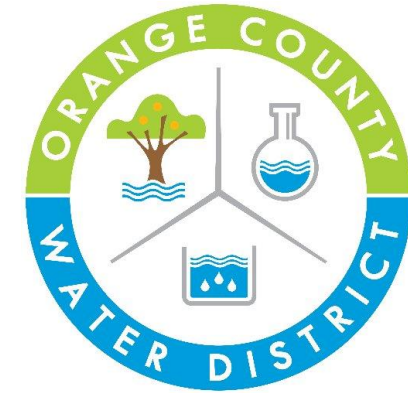
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Alpha Analytical



Merit Labs



Orange County  
Water District



## Questions?

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- [ian\\_wan@promochrom.com](mailto:ian_wan@promochrom.com)
- [www.promochrom.com/pfas-extractions](http://www.promochrom.com/pfas-extractions)



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